



**STRATA**  
SUPERIOR WELDING PRODUCTS

**MIG ARC 350A**  
**ADVANCEMIG350**  
**PACK**

  
**350A**  
Max Output (MIG)

  
**6.0mm**  
Max Electrode Size

  
**32A 400V**  
THREE-PHASE



## 350A Three-Phase MIG/ARC Lift TIG Inverter Welder w/ Trolley & Storage

- ✓ **Intelligent Digital Wirefeeder** – all MIG controls and display located on wire feeder control panel
- ✓ **Digital Microprocessor Control System** – for superior & dynamic arc characteristics
- ✓ **Synergic MIG Operation** – Optimum welding results every time
- ✓ **Lift TIG Operation with down slope and remote current control (torch optional)**
- ✓ **MIG Waveform Control** – great arc control and smoother welding results
- ✓ **Industrial Casing with front panel protection** – resistant to damage
- ✓ **Wire Inching & Gas Purge Control** – for safe, simple set up and ease of use
- ✓ **Adjustable pre flow, post flow, burn back and soft start setting**
- ✓ **2T/4T Trigger Operation with crater control settings**
- ✓ **Adjustable ARC Force, Hot Start and Automatic Anti-Stick Control**
- ✓ **Dual Digital Display** – accurate pre-setting and feedback of welding parameters and output
- ✓ **Modular power source can be used individually for Arc, Arc air gouging and lift TIG welding (only 21kg!)**
- ✓ **Integrated heavy duty industrial trolley with storage compartment**
- ✓ **Optional extended 10m interconnect cable (350A rated, water cooled #17388)**

Description	Details
DIMENSIONS (LxWxH)	1050 x 44 x 1450mm
WEIGHT	90kg
INPUT POWER SUPPLY	400V AC 32A 3 PHASE 50/60Hz
GENERATOR CAPACITY	15kVA
MAXIMUM INPUT CURRENT	22A
MIG CURRENT OUTPUT	40-350A
MMA O/C VOLTAGE	67V
MIG DUTY CYCLE	350A@60%
MMA ROD SIZE	1.6 - 6.0mm
MAX WELD THICKNESS	12mm +
MIG WIRE SPOOL SIZE	D200/D300 5kg/15kg

Description	Details
MIG WIRE SIZE	0.6 - 1.6
STANDARDS	EN60974-1:2012
WARRANTY	48 Months

### Includes:



ADVANCEMIG350 PACK  
User guide, specs, videos

[LEARN MORE](#)

[www.strata.co.nz](http://www.strata.co.nz)



## MIG Inverter Welder Accessories & consumables

○ Standard ● Optional ☆ Common Consumables

### ACCESSORY: ADVANCEMIG350 PACK

Arc Leads	○ AAL3550
Earth Leads	○ AEL3550
MIG Torch	○ XP300A-40E
Argon Regulator	○ GR105AR
Gas Hose	○ GH08
Drive Roller 'V' Groove 0.6 - 0.8mm	● 17835 (x2)
Drive Roller 'V' Groove 0.9 - 1.0mm	○ 17836 (x2)
Drive Roller 'V' Groove 1.0 - 1.2mm	○ 17837 (x2)
Drive Roller U Groove 0.8 - 1.0mm	● 17841 (x2)
Drive Roller U Groover 1.0 - 1.2mm	-
Drive Roller U Groover 1.2 - 1.6mm	● 17842 (x2)
Drive Roller Knurled 0.8 - 0.9mm	● 17838 (x2)
Drive Roller Knurled 1.0 - 1.2mm	○ 17839 (x2)
Drive Roller Knurled 1.2 - 1.6mm	● 17840 (x2)
MIG Tips (MMT) 0.6 - 1.6mm	☆ 0.6, 0.8, 0.9, 1.0, 1.2, 1.6mm
MIG Shrouds (MCN) 70 = Conical, 71 = Cylindrical	☆ MCN3670, MCN3671
Tip Adaptors (MTA) 81 = M6	☆ MTA2481, MTA2482

### Water Coolers

- ✓ Suitable for ADVANCEMIG machines with a water cooled torch set up (not incl.)
- ✓ Induction motor with safety pressure switch.



<b>24115</b>	230V Water Cooler
<b>24331</b>	400V Water Cooler w/ Connection Cable

### Industrial Storage Unit

- ✓ Fits in industrial welding trolley (#22108)
- ✓ 620 x 420 x 290mm
- ✓ Convenient storage for welding wire, electrodes, gloves and welding accessories.



<b>22115</b>	Industrial Storage Unit
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### Industrial Welding Trolley

- ✓ Suitable for ADVANCEMIG 350 / 500 and water cooling unit or industrial storage unit
- ✓ Super duty wheels and castors
- ✓ Includes gas bottle chains and takes 'G' size gas bottles.



<b>22108</b>	Industrial Welding Trolley
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### Flip Front Welding Helmet

<b>WT150</b>	Flip Front Helmet (MIG/MMA)
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### Automatic Welding Helmets

- ✓ Variable Shade
- ✓ Complete with batteries ready to go
- ✓ Suitable for automotive DIY and industrial use.

<b>WT180</b>	Variable Shade 9-13
<b>WT350</b>	True Colour, 4 Sensor with grind function
<b>SV3000</b>	True Colour, Shade 5 - 13 + Grind Function (MIG/TIG/MMA/Plasma)
<b>SV4000</b>	Panoramic view with auto darkening side panels. Shade 4 - 13 + Grind Function (MIG/TIG/MMA/Plasma)
<b>DW7000XL</b>	True Colour, with grinding visor. Shade 5 - 13 + PRSL Filtration System (MIG/TIG/MMA/Plasma)



WT180



WT350



SV3000



SV4000



DW7000XL comes with battery powered air respirator.